

536

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23928
<b>Description:</b> Tube		<b>Part Number:</b>	D3204-1
<b>Dwg:</b> D3204 Rev. A page 2		<b>Qty:</b>	4
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	AB	05/28/05	4
2	MC	Turn D3204-1 tube as per Folio FA356 and Dwg D3204 Material: 6061-T6/-T62 (QQ-A-200/8) Ø0.750" x 0.125" wall (M6061T6T0.750W.125) Identify for D3204-1 <i>u 0603-17</i> Batch: M13848	J.G	05/09/05	4
3	QC2	Inspect parts as they come off the CNC machine Identify as D3204-1	J.G	05/09/05	4
4	MC	Deburr	J.G	05/09/05	4
5	QC8	Second check	SA	05.09.25	4
6	MC	Go to D3204-041 for welding			

Rev	Date	Change	Revised By	Approved
A	04.04.14	New issue	KJ/RF	
B	04.06.09	Change Step 6; remove Steps 7 & 8	KJ/RF RF	RF

RELEASED

RF 04-06-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



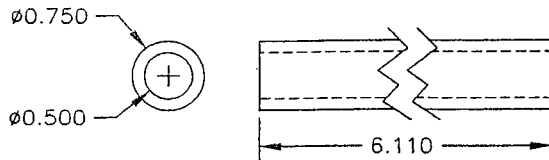
CONTROLLED COPY

**DART**

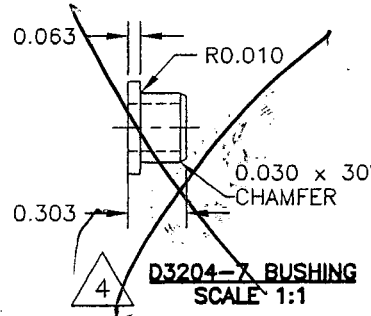
1 COPY ISSUED

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3204	REV. A SHEET 2 OF 3
DATE 04.01.27	TITLE RELEASE PEDAL ASSEMBLY		SCALE NTS

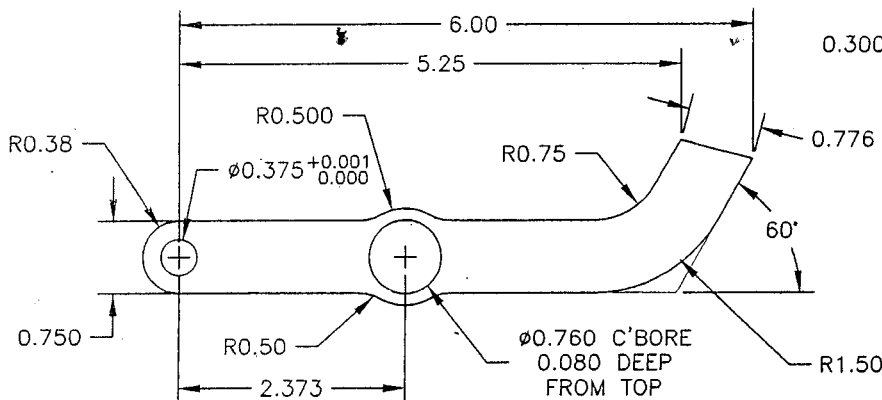
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04.04.05 #



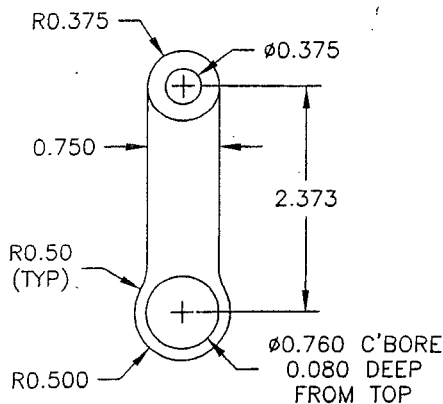
2 **D3204-1 TUBE**  
SCALE 1:2



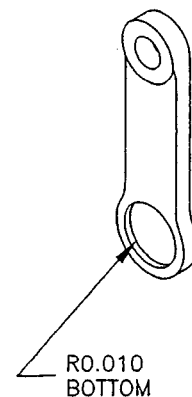
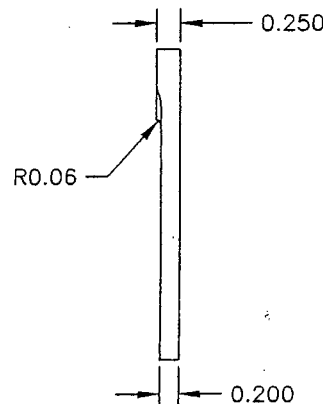
4 **D3204-2 BUSHING**  
SCALE 1:1



3 **D3204-3 ARM**  
SCALE 1:2



3 **D3204-5 ARM**  
SCALE 1:2



REFERENCE ONLY

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